

Insulating shells for ladles

007

no preheating required; substantial energy savings;
metal remains liquid for a longer period; improved quality of castings.
Shell and bottom thickness 30 mm.

Item No.	Capacity ltr.	Inside dia. mm		Height mm inside
		top	bottom	
007.302	7,3	220	150	275
007.306	9,9	230	200	275
007.307	15,7	324	194	300
007.308	21,8	332	232	350
007.301	30,7	355	310	355
007.303	30,7	342	272	416
007.300	36,3	362	298	426
007.309	47,1	402	332	446
007.304	47,9	402	322	466
007.305	70,5	488	397	460
007.310	96,9	548	457	490

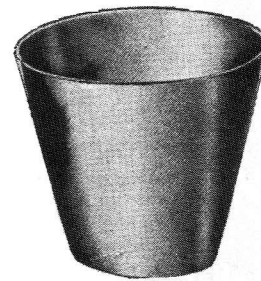


Pouring ladles of standard quality steel

007A

for the above insulating shells

Item No.	For shell	Top dia. mm	Bottom dia. mm	Height mm	Shell thickn. mm	Bottom thickn. mm
007.402	007.302	300	230	315	4	4
007.406	007.306	310	280	315	4	4
007.407	007.307	405	275	340	4	4
007.408	007.308	415	315	390	4	4
007.401	007.301	435	390	400	4	4
007.403	007.303	425	355	460	4	4
007.400	007.300	445	380	470	4	4
007.409	007.309	485	415	485	4	4
007.404	007.304	485	405	510	4	4
007.405	007.305	580	480	500	4	4
007.410	007.310	650	560	540	5	5



Suitable **carrying forks** are also available.

We recommend to fill appr. 20 mm of sand between the pouring ladle and the ladle shell to compensate for any diameter differences. We also recommend to put a 25 mm thick layer of ramming or pouring compound on the bottom of the shell to extend the service life of the shell.

We also supply **fibrous mortar** or **refractory patch compound** for lining existing pouring ladles.

Melting crucibles of refractory cast iron or stainless steel

008

for die casting machines; suitable for melting aluminium, zinc, lead, Zamak etc.

We supply all kinds of cast crucibles **to your specifications**.

Please attach a drawing or sketch to your inquiry or order and specify quantities.

