

Tin-plated perforated chaplets

straight or curved, perforated

Width x thickness	Height	Min. quantity
5 x 10 x 0,5 mm	3 - 10 mm	5000 p.
10 x 10 x 0,5 mm	3 - 12 mm	100 p.
10 x 20 x 0,5 mm	3 - 15 mm	100/5000 p.
15 x 20 x 0,5 mm	4 - 15 mm	5000 p.
25 x 25 x 0,5 mm	4 - 18 mm	5000 p.

The following heights are stocked.

Dimensions / Design		Height mm / Item No.									
4		5	6	7	8	9	10	12	15		
10 x 10 x 0,5	straight	065.104	065.105	065.106	065.107	065.108	065.109	065.110	065.112	-	
	curved	065.204	065.205	065.206	065.207	065.208	065.209	065.210	065.212	-	
10 x 20 x 0,5		065.304	065.305	065.306	065.307	065.308	065.309	065.310	065.312	065.315	

Chaplets of aluminium

10 x 10 x 0,5 mm, straight, not perforated

Height mm	4	5	6	8	10
Item No.	066.104	066.105	066.106	066.108	066.110

Other dimensions upon request, also available in copper. Please specify quantity.

Ready-glued studs and chaplets

One plate or surface at the chaplets is coated with solvent-free adhesive placed on siliconised paper.

No gasing because of the solvent-free glue. Strong bond to sand and coating.

All types and sizes of studs and chaplets with ref. 057 to 066 may be delivered ready glued!

We kindly ask for your inquiry. Quantity should be specified!

Polystyrene K-Chaplets for aluminium casting

Made of extruded polystyrene, cylindrical. Vaporize during casting so that a completely homogeneous casting will be achieved.

When used in the 'drag' position it is possible that the chaplet will be compressed. So a bigger height should be chosen.

Dimensions available:

Dia. mm	Height mm	Min. quantity pieces
12	4, 5, 6, 7, 8, 10, 12, 13	1000
20	4, 5, 6, 7, 8, 10, 12, 13	1000

All dimensions are available:

- 1) ready glued
- 2) without glue

We have the following heights with 12 mm dia. ready-glued in stock:

Height mm	4	5	6	7	8	10	12
Item No.	067.104	067.105	067.106	067.107	067.108	067.110	067.112

Tin-plated pin studs

grooved, with straight or curved plates

Standard length: 200 mm, other lengths upon request.

Pin dia. mm	Plate size mm	Item No.	
		straight	curved
3	25 x 15 x 1,0	068.103	068.203
4	30 x 20 x 1,0	068.104	068.204
5	45 x 25 x 1,0	068.105	068.205
6	50 x 30 x 1,5	068.106	068.206
8	65 x 40 x 2,0	068.108	068.208

Pin dia. mm	Plate size mm	Item No.	
		straight	curved
10	80 x 40 x 2,0	068.110	068.210
12	85 x 45 x 3,0	068.112	068.212
15	100 x 60 x 3,0	068.115	068.215
18	120 x 70 x 3,0	068.118	068.218
20	150 x 80 x 3,0	068.120	068.220

Minimum quantity: 100 pieces per size.

Special core supports

- shoulder core supports
- core clips
- core holder
- radiator core supports
- sleeves

Upon request

Tin-plated skimming gates

with or without hole or perforated

30 40 45 55 60 70 73 80 90 110 mm dia.

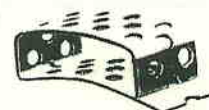
Thickness: 0,20; 0,32; 0,52; 0,80; 1,00 mm

Not stocked! Minimum quantity: 1000 pieces.

065



straight shape



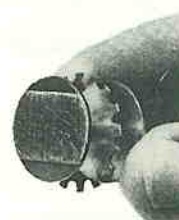
curved shape

With regard to all other sizes and heights, certain delivery times should be taken into account, min. quantities should also be observed.

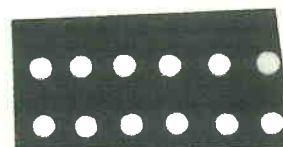
066



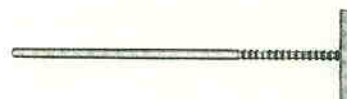
067



067A



068



069



070

