

Nylon vent ropes

for discharging air and gases from moulds and cores.

207

Item No.	207.002	207.003	207.004	207.005	207.006	207.007	207.008	207.010
Diameter	2 mm	3 mm	4 mm	5 mm	6 mm	7 mm	8 mm	10 mm
Rope length	100 mtr	100 mtr	100 mtr	100 mtr	50 mtr	50 mtr	50 mtr	50 mtr

Item No.	207.012	207.015	207.018	207.020	207.022	207.025	207.030
Diameter	12 mm	15 mm	18 mm	20 mm	22 mm	25 mm	30 mm
Rope length	25 mtr	25 mtr	25 mtr	25 mtr	25 mtr	25 mtr	25 mtr



Waxed vent ropes (white) with jute core

to be fitted in the immediate proximity to mould cavities during moulding.

208

Item No.	208.002	208.003	208.004	208.005	208.006	208.008	208.010
Diameter	2 mm	3 mm	4 mm	5 mm	6 mm	8 mm	10 mtr

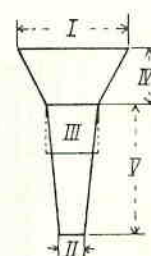
Larger diameters upon request.



Rubber pouring funnels, solid

209

Item No.	I mm	II mm	III mm	IV mm	V mm	Total length mm	Item No.	I mm	II mm	III mm	IV mm	V mm	Total length mm
209.001	85	30	45	35	95	130	209.021	100	40	55	105	245	350
209.002	65	28	40	35	65	100	209.022	70	29	35	40	70	110
209.003	55	23	30	45	40	85	209.023	60	25	30	40	70	110
209.004	40	18	25	33	50	83	209.024	60	15	25	25	100	125
209.005	70	22	40	50	80	130	209.025	50	10	25	25	60	85
209.006	80	25	40	60	115	175	209.026	60	15	25	25	60	85
209.007	50	23	32	45	80	125	209.027	70	15	25	40	50	90
209.008	45	23	32	20	50	70	209.028	55	23	28	45	105	150
209.009	55	23	30	40	90	130	209.029	72	26	40	35	100	135
209.010	55	23	30	40	110	150	209.030	50	21	28	35	70	105
209.011	55	23	30	40	135	175	209.031	50	20	26	30	70	100
209.012	60	23	32	40	45	85	209.032	60	26	30	30	60	90
209.013	60	25	32	40	55	95	209.033	30	25	52	30	90	120
209.014	60	25	32	40	75	115	209.034	40	23	32	30	60	90
209.015	60	25	32	40	95	135	209.035	60	19	30	30	90	120
209.016	80	25	40	60	140	200	209.036	60	25	30	50	70	120
209.017	70	25	45	30	60	90	209.037	100	50	70	40	80	120
209.018	55	25	35	60	190	250	209.038	90	20	30	40	210	250
209.019	80	37	52	50	210	260	209.039	60	25	30	40	160	200
209.020	85	35	60	80	220	300							



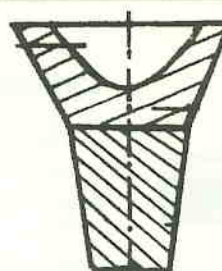
Pouring funnels 'Flexi' of a rubber-plastic compound

top part of soft rubber with cavity, shaft of hard plastic so that the lower section will not bend or be deformed during ramming.

Available in all sizes mentioned under Item No. 209.

Other sizes also available upon request; please specify dimensions and quantities.

Minimum quantity 5 pieces per size



209A

Guiding pots

for production of sand guides, made of acid-safe plastic with releasing effect.

Consists of 2 parts for cope and drag. Sand guides, preventing stowing of moulds, may be produced very simple. May used with nearly all moulding systems. Both parts have a collar that ensures the right assembly depth in the pattern plates and may be used as sand ridge.

Assembly dia. 45mm
Collar dia. (for sand ridges) 50 mm

Guiding dia. 40/32 mm (conical)
Guiding height 20 mm

Item No. 209.300

209B

