255

High-performance rotary brushes

Firmly gripped to steel pipe; with lateral disks and axle hole
Type I 'Birol', undulated steel wire

Brush dia.	Brush width	Axle hole dia.	Pipe dia.	Wire thickness 0,30 mm	Wire thickness 0,50 mm
100 mm	16 mm	13 mm	40 mm	255.101	255.201
	25 mm			255.102	255.202
	33 mm			255.103	255.203
125 mm	16 mm	13 mm	50 mm	255.111	255.211
	25 mm			255.112	255.212
	33 mm			255.113	255.213
150 mm	18 mm	20 mm	60 mm	255.121	255.221
	27 mm			255.122	255.222
	36 mm			255.123	255.223
175 mm	18 mm	20 mm	77 mm	255.131	255.231
	27 mm			255.132	255.232
	36 mm			255.133	255.233

Brush dia.	Brush width	Axle hole dia.	Pipe dia.	Wire thickness 0,30 mm	Wire thickness 0,50 mm
200 mm	20 mm	20 mm	96 mm	255.141	255.241
	30 mm			255.142	255.242
	40 mm			255.143	255.243
250 mm	22 mm	25 mm	96 mm	255.151	255.251
	33 mm			255.152	255.252
	44 mm			255.153	255.253
	55 mm			255.154	255.254
300 mm	22 mm	30 mm	96 mm	255.161	255.261
	33 mm			255.162	255.262
	44 mm			255.163	255.263

Other material qualities, wire thicknesses or brush diameters upon request; please specify quantities.

Type II 'Universal'

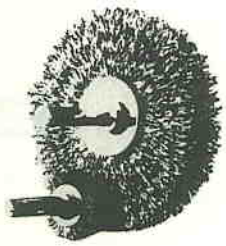
Brush dia.	Brush width	Axle hole dia.	Pipe dia.	Und. steel wire 0,20 mm	Und. steel wire 0,30 mm	Und. steel wire 0,50 mm	Und. st.-steel wire V2A 0,20 mm	Und. st.-steel wire V2A 0,30 mm
100 mm	20 mm	13 mm	40 mm	255.301	255.401	–	255.601	255.701
125 mm	22 mm	13 mm	50 mm	255.311	255.411	–	–	255.711
150 mm	21 mm	20 mm	60 mm	255.321	255.421	–	255.621	255.721
	30 mm			255.322	255.422	255.522	255.622	255.722
178 mm	23 mm	20 mm	77 mm	255.331	255.431	–	255.631	255.731
	32 mm			255.332	255.432	255.532	255.632	255.732
200 mm	20 mm	20 mm	96 mm	255.341	255.441	255.541	255.641	255.741
	30 mm			255.342	255.442	–	255.642	255.742
250 mm	28 mm	25 mm	96 mm	255.351	255.451	–	255.651	255.751
	38 mm			–	255.452	255.552	–	–
300 mm	32 mm	30 mm	96 mm	255.361	255.461	–	–	–
	44 mm			255.362	255.462	–	255.662	255.762

Other material qualities, wire thicknesses or brush diameters upon request; please specify quantities.

256

Decarburizing brushes with clamping shank, dia. 6 mm

Shank length appr. 30 mm, can be used on high-speed tools, for removing rust, scale, enamel, burrs and impurities on internal surfaces and hard-to-reach places.



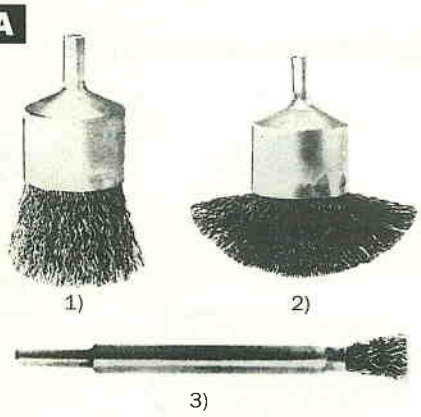
Brush dia.	Brush width	Undulated steel wire 0,15 mm	Undulated steel wire 0,20 mm	Undulated steel wire 0,30 mm	Und. st.-steel wire V2A 0,20 mm	Und. st.-steel wire V2A 0,30 mm	Und. brass wire 0,20 mm
30 mm	6 mm	–	256.211	256.311	256.511	–	–
	10 mm	256.112	256.212	–	256.512	–	256.712
	16 mm	–	256.213	–	–	–	–
40 mm	9 mm	–	256.221	–	–	–	–
	14 mm	–	256.222	–	256.522	–	256.722
	20 mm	–	256.223	–	–	–	–
50 mm	10 mm	–	256.231	256.331	256.531	256.631	–
	18 mm	256.132	256.232	256.332	256.532	256.632	256.732
60 mm	11 mm	–	256.241	256.341	256.541	–	–
	18 mm	256.142	256.242	256.342	256.542	256.642	256.742
	25 mm	–	–	256.343	–	–	–
70 mm	12 mm	–	256.251	256.351	256.551	256.651	–
	18 mm	256.152	256.252	256.352	256.552	256.652	256.752
	25 mm	–	–	256.353	256.553	256.653	–

Other material qualities, wire thicknesses or brush diameters upon request; please specify quantities.

256A

Rotary wire brushes with 6 mm dia. shank

Especially suitable for treating moulds and castings with hard-to-reach places, such as corners and recesses. Length of cap and shaft appr. 45 mm



Brush dia.	Cap dia.	Visible wire length	Max. speed	Und. steel wire 0,20 mm	Und. steel wire 0,30 mm	Und. steel wire 0,50 mm	Und.st.-steel wire 0,30 mm	Und. brass wire 0,30 mm
1) Standard shape				**Item No.**				
10 mm	10 mm	20 mm	18.000	256.801	256.811	–	256.831	256.841
17 mm	15 mm	20 mm	18.000	256.802	256.812	256.822	256.832	–
25 mm	22 mm	25 mm	18.000	256.803	256.813	256.823	256.833	256.843
30 mm	28 mm	25 mm	15.000	256.804	256.814	256.824	256.834	–
2) Wide version				**Item No.**				
50 mm	22 mm	n.a.	15.000	–	256.815	–	–	–
70 mm	28 mm	n.a.	15.000	–	256.816	–	–	–
3) Extra long version (length of cap & shank abt. 100 mm)								
12 mm	11 mm	18 mm	10.000	256.808	256.818	–	256.838	–

Other wire thicknesses and qualities upon request; please specify quantities.