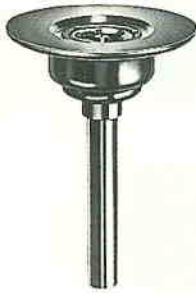


299



Complete holder



Shank



Chuck



Supporting disk



Grinding disks

ATADISC-grinding disk holders

Thanks to the patented chucking system, the grinding disks can be exchanged in a matter of seconds. No slipping of the grinding disk, no glueing.

Types of supporting disks: **standard**, flexible, for arched surfaces
inflexible, for surface grinding

Shank dia. 6 mm

Item No.	Type	Complete holder		Suitable components and spares		
		suitable grinding disks	shank	chuck	supporting disk	
					flexible	inflexible
770.010	SH 2000	2005, 2505, 3505-2	770.110	770.210	-	-
770.020	SHT 2025	2505, 3505-2			770.320	770.420
770.030	SHT 2035	3505-2			770.330	770.430
770.040	SH 3500	3505, 5005, 7505	770.140	770.240	-	-
770.050	SHT 3550	5005, 7505			770.350	770.450
770.060	SHT 3575	7505			770.360	770.460

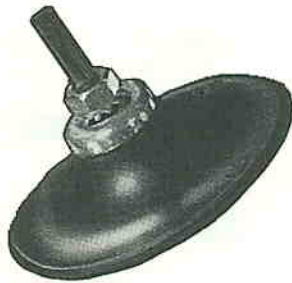
ATADISC-grinding disks

disks in: **A corundum** brown
Z zirc.-corundum blue

Each package contains 50 disks per type.

Type	Dia. mm	Suitable chucks	Grain/Item No.					
			A 60	A120	A180	A320	Z60	Z80
AD 2005	20	770.210	770.510	770.511	770.512	770.513	-	-
AD 2505	25		770.520	770.521	770.522	770.523	-	-
AD 3505-2	35	770.240	770.530	770.531	770.532	770.533	-	-
AD 3505	35		770.540	770.541	770.542	770.543	-	-
AD 5005	50	770.240	770.550	770.551	770.552	770.553	770.554	770.555
AD 7505	75		770.560	770.561	770.562	770.563	770.564	770.565

299A



Holder



Grinding sheet



Grinding disk

COMBI-DISC-grinding tools

ideal composition of reusable holder and grinding sheets or grinding disks by means of a **metal screw connection**, very easy to handle, quick tool change.

1) COMBI-DISC-holder in 3 degrees of hardness

soft for contours; **medium** for radii; **hard** for surfaces

Item No.	Type	Dia. mm	Degree of hardn.	Shank dia.	Max. speed
770.601	SBH 38 W	38	soft	6	25.000
770.602	SBH 50 W	50		6	19.000
770.603	SBH 75 W	75		6	12.000
770.611	SBH 20 M	20	medium	6	40.000
770.612	SBH 25 M	25		6	40.000
770.613	SBH 38 M	38		6	30.000
770.614	SBH 50 M	50		6	24.000
770.615	SBH 75 M	75		6	16.000
770.621	SBH 38 H	38	hard	6	30.000
770.622	SBH 50 H	50		6	30.000
770.623	SBH 75 H	75		6	20.000

2) COMBI-DISC-grinding sheets of

corundum A, dark brown, for normal use

zirc.-corundum Z, blue, for excellent removal of metal (make sure to use only hard or medium-hard holders)

Type	Dia. mm	Grain/Item No.							Pack. cont.	
		A 60	A 80	A120	A180	A320	Z 36	Z 60		Z 80
CD 20	20	770.631	770.632	770.633	770.634	770.635	-	-	-	100
CD 25	25	770.641	770.642	770.643	770.644	770.645	-	-	-	100
CD 38	38	770.651	770.652	770.653	770.654	770.655	-	-	-	100
CD 50	50	770.661	770.662	770.663	770.664	770.665	770.667	770.668	770.669	50
CD 75	75	770.671	770.672	770.673	770.674	770.675	770.677	770.678	770.679	50

3) COMBI-DISC-grinding disks in two degrees of hardness

hard: for all kinds of surface working, open structure, flexibility determined by the degree of hardness of the holder

soft: for finely grinding surfaces and contours, very open structure

Type	Dia. mm	Degree of hardn.	Grain/Item No.				Pack. cont.
			coarse	medium	fine	very fine	
VRH 20	20	hard	-	-	-	770.704	50
VRH 25	25		770.711	770.712	-	770.714	50
VRH 38	38		770.721	770.722	-	770.724	50
VRH 50	50		770.731	770.732	-	770.734	50
VRH 75	75		770.741	770.742	-	770.744	25
VRW 50	50	soft	-	770.752	770.753	770.754	50
VRW 75	75		-	770.762	770.763	770.764	25