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Operating constructions are available!

## Portable sand blasting equipment, Type 'TF'

operating pressure 2 to 6 bar, for metallic and non-metallic blasting media.

The blasting media is sucked in by means of compressed air. After use the blasting media falls into the vessel through the screen for reuse and refeeding.

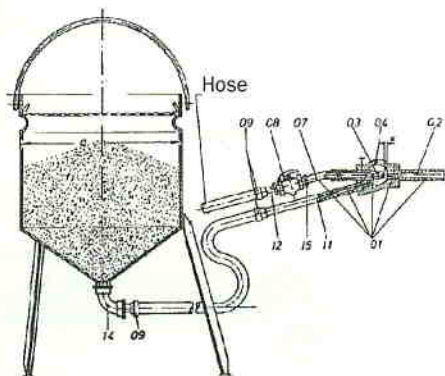
**Scope of supply:** complete, ready for use, blasting equipment including vessel, pedestal, carrying strap and screen, blasting pistol complete with air and blasting nozzles, 3 m long blasting media hose and 3 m long air hose.

**TF 10** = cont. 10 l blasting media vessel dia. 250 mm, height 440 mm **TF 50** = cont. 50 l blasting media vessel dia. 400 mm, height 700 mm

**Nozzle diameter to be determined in accord. with the following table:**

Air nozzle dia.	3,0 mm	4,0 mm	7,5 mm
Blasting nozzle dia.	6,0 mm	8,0 mm	13,0 mm
Air consumption at 6 bar: m <sup>3</sup> /h	36	60	210
<b>Item No.</b>			
Unit	TF 10	308.011	308.012
	TF 50	308.051	308.052
			308.013
			308.053

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## Spares and wearing parts

<b>Part No.</b>	Air nozzle dia.	3,0 mm	4,0 mm	7,5 mm
as	blasting nozzle dia.	6,0 mm	8,0 mm	13,0 mm
per ill.	<b>Description</b>	<b>Item No.</b>		
01	complete system	308.101	308.102	308.103
02	blasting nozzle	308.111	308.112	308.113
03	complete air nozzle	308.121	308.122	308.123
04	nozzle head (without nozzle)	3 0 8 . 1 3 1		
07	bent pipe	3 0 8 . 1 3 4		
08	two-way valve	3 0 8 . 1 3 5		
09	hose clip	3 0 8 . 1 3 6		
11	hose connector 265 mm	3 0 8 . 1 3 8		
12	hose connector 90 mm	3 0 8 . 1 3 9		
14	elbow	3 0 8 . 1 4 1		
15	reducer	3 0 8 . 1 4 2		

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Operating instructions also available!

## Portable sand blasting equipment, Type SIKS

operating pressure 6 to 16 bar, for metallic and non-metallic blasting media.

The blasting media is sucked by means of compressed air. After use the blasting media falls into the vessel through the screen for reuse and refeeding.

**Scope of supply:** complete with vessel with handle, legs, sieve, blasting pistol, air nozzle and blasting nozzle, 2-m long blasting medium hose and 4-m long compressed air hose.

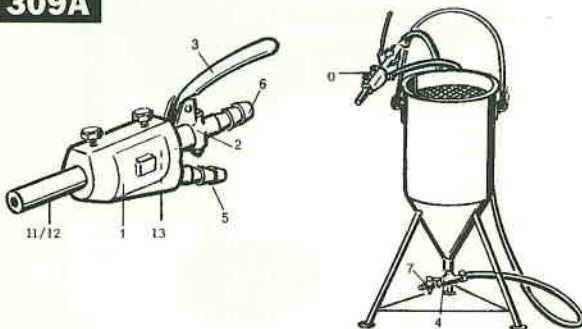
vessel capacity: appr. 18 l.

vessel diameter: 260 mm height: 620 mm

**Nozzle diameter to be determined in accord. with the following table:**

Air nozzle dia.	2,0 mm	2,5 mm	3,0 mm	3,5 mm
Blasting nozzle dia.	5,0 mm	6,0 mm	7,0 mm	8,0 mm
Air consumption at 6 bar: m <sup>3</sup> /h	15	24	34	45
<b>Item No.</b>				
Complete unit	309.002	309.003	309.004	309.005

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Other blasting equipment available upon request!

Protective clothing see page 108.

## Spares and wearing parts

<b>Part No.</b>	Air nozzle dia.	2,0 mm	2,5 mm	3,0 mm	3,5 mm
as	Blasting nozzle dia.	5,0 mm	6,0 mm	7,0 mm	8,0 mm
per ill.	<b>Description</b>	<b>Item No.</b>			
0	complete blasting pistol	309.012	309.013	309.014	309.015
11*	blasting nozzle	309.022	309.023	309.024	309.025
12*	borcarbide-blasting nozzle	309.042	309.043	309.044	309.045
13	air nozzle	309.032	309.033	309.034	309.035
1	cast iron body	3 0 9 . 1 0 1			
2	lever valve	3 0 9 . 1 0 2			
3	lever for lever valve	3 0 9 . 1 0 3			
4	blasting hose connector with vacuum regulator	3 0 9 . 1 0 4			
5	blasting hose connector 13 mm	3 0 9 . 1 0 5			
6	air hose connector 9 mm	3 0 9 . 1 0 6			
7	vacuum regulator	3 0 9 . 1 0 7			

\* Standard blasting nozzle service life appr. 20 hrs.

Borcarbide-nozzle service life appr. 300 - 400 hrs.