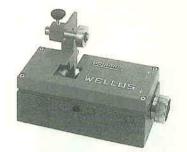
Band saw blade setting and levelling device 'WELLUS'

for setting and resetting band saw blades (width 10 to 45 mm) on the sawing machine.

Item No.	Type	Teeth space, up to	
849.500	1500	3 mm	
849.501	1501	3 - 6 mm	
849.502	1502 *	7 – 11 mm	
849.503	1503	10 - 13 mm	

Item No.	Spares
849.504	1 pair of rollers for No. 1500
849.505	1 pair of rollers for No. 1501
849.506	1 pair of rollers for No. 1502
849.507	1 pair of rollers for No. 1503
849.508	roller holder w/two-knurled head screws
849.510	back roller with pin



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* Standard type

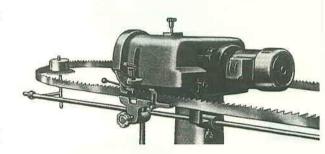
Band saw sharpening equipment Item No. 850.001 Typ EL-R/B, table machine

Easy to adjust and operate; the machine passes over broken-off teeth; the device is fully enclosed, thus preventing the ingress of metal particles and dust.

The machine is equipped with a three-phase motor in the standard version; it can also be equipped with an AC motor at extra charge.



band blades	up to 40 mm wide	grinding disk dia.	150 mm
tooth spacing	up to30 mm	power	0,37 kW-0,5 H
tooth height	up to25 mm	net weight	appr, 50 kg
sharpening speed	65 teeth per min.		



Accessories available:

Item No.	Description
850.101	fixing device for circular saw blades, dia. 100 to 600 mm
	center hole dia. 15 to 45 mm
850.103	machine stand with tool shelf, lockable main switch
	and band saw blade supports
850.104	exhaustor compl.
850.105	grinding disk, dia. 150 mm

Impact hardness tester 'POLDI' Item No. 329.001

This pocket size instrument enables you to verify the Brinell hardness by comparison of stroke of hammer to the workpiece and a gauge bar. It may be used everywhere for pieces with weight of more than 5 kg.

Complete with magnifier, gauge bar, tables, manual and case (175 x 65 x 35 mm) for workpieces with hardness between 35 and 220 kg/sqmm = 100-600 Brinell.

Gauge bars: 12,5 x 12,5 x 150 mm hardness: **70 kp/sqmm** valid for 40 - 50 tests.

Spare parts:

Item No.	Description	
329.002	gauge bars 12,5 x 12,5 x 150 mm, 70 kp / sqmm	
329.003	comparison table	
329.004	holder with ball	
329.005	impact housing	
329.006	single striker	
329.007	spare spring	
329.008	8 times magnifler	

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Impact hardness tester COMBI Item No. 329.101

This instrument is based on the same method as the POLDI-tester (see above). The penetrating tool is constructed in such manner that even small parts with a thickness of a few mm may be tested. The table is sufficient for all metals.

Complete with DUCON twin-cone, POLDI head, COMBI table, POLDI table, gauge bar, microscope (magnification 20 times) and case (185 x 145 x 75 mm).

Spare parts:

Item No.	Description	
329.102	gauge bar 12,5 x 12,5 x 150 mm, 70 kp / sqmm	
329.003	POLDI table	
329.103	POLDI head	
329.104	COMBI table	
329.105	twin-cone	
329.106	holder for twin-cone	
329.107	case	
329.108	microscope (magnification 20 times) with light	

