decomposition i		Chamical cus	lvele		
Type Item No.	Description Of a selected stone coal quality so that only 80 to 90 % of	Chemical anal coking residue	ysis % waf	66-70	
397.001	the conventional addition must usually be added to the	volatile constituent	% waf	30-34	
	moulding sand, ample deposition of lustrous carbon,	lustrous carbon	% wf	10	
IKO-N	good softening behaviour.	sulfur	% wf	0,9	
Item No. 397.002	Synthetic coal dust, consisting of a mixture of different coal grades and additives; less ash and sulfur, 200 % improved	coking residue volatile constituent	% waf % waf	56-59 41-44	
397.002	softening behaviour, forms especially high amounts of lust-	lustrous carbon	% wf	16-18	
IKO-S	rous carbon.	sulfur	% wf	0,8	
Item No.	Consists of special bitumen and coal dust; selected	coking residue	% waf	59-61	
397.005	raw materials which achieve best results in the foundry	volatile constituent lustrous carbon	% waf % wf	39-41 16-18	
Combiadditive active	industry; quantity to be added: only 50 %.	sulfur	% wf	0,9	
Mixtures	of lustrous carbon formers and bentonite	Upon request			397A
Please specify the and quantity!	he desired carbon-system, quality of bentonite, mixing ratio				
Coko due	at and finac a service	Upon request			000
	st and fines in 25 kg bags r, of pure coke, in various grain sizes	Spon request			398
		Harry and the			
	ng graphite	Upon request			398A
poor in sulfur, ir	n various grain sizes				
Lamp bla	CK in 25 kg bags	Item No. 399.001			399
_	nould lubricant, carburizing and reduction medium				000
	G				
Mould bla		Item No. 400.001			400
	acking in 50 kg bags	Item No. 400.001			400
graphite-based,	acking in 50 kg bags high carbon content, to be stirred into water, high yield,	Item No. 400.001			400
graphite-based, ready for use, a to abrasion, give	acking in 50 kg bags high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled	Item No. 400.001			400
graphite-based, ready for use, a to abrasion, give	acking in 50 kg bags high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance	Item No. 400.001			400
graphite-based, ready for use, a to abrasion, give castings, can al	acking in 50 kg bags high carbon content, to be stirred into water, high yield, upply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities				400
graphite-based, ready for use, a to abrasion, give castings, can al	acking in 50 kg bags high carbon content, to be stirred into water, high yield, upply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled	Item No. 400.001		<u>६ जा</u> ग	400
graphite-based, ready for use, a to abrasion, give castings, can al	acking in 50 kg bags high carbon content, to be stirred into water, high yield, upply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities				400
graphite-based, ready for use, a to abrasion, give castings, can al Silver popure quality, very	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities		-		401
graphite-based, ready for use, a to abrasion, give castings, can al Silver popure quality, very	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities n graphite in 25 kg bags	ltem No. 401.001	-		400 401 402
graphite-based, ready for use, a to abrasion, give castings, can al Silver popure quality, very	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities	ltem No. 401.001	-	Materials	401
graphite-based, ready for use, a to abrasion, give castings, can al Silver popure quality, very	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground	ltem No. 401.001	-	in	401 402
graphite-based, ready for use, a to abrasion, give castings, can al Silver popure quality, very Bohemial prime refined pr	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground	ltem No. 401.001	-		401
graphite-based, ready for use, a to abrasion, give castings, can al Silver popure quality, very Bohemial prime refined pr Beech cha) charcoal lum	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground	Item No. 401.001 Item No. 402.001	-	in	401 402
graphite-based, ready for use, a to abrasion, give castings, can al Silver popure quality, very Bohemial prime refined pr Beech cha) charcoal lum	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground parcoal ps in 15 kg bags in all grain sizes in 25 kg bags	Item No. 401.001 Item No. 402.001 Item No. 403.001		in	401 402
graphite-based, ready for use, a to abrasion, give castings, can al Silver popure quality, very Bohemial prime refined pr Beech cha) charcoal lumb) charcoal grit c) finely ground	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground ps in 15 kg bags in all grain sizes in 25 kg bags in 50 kg bags in 50 kg bags	Item No. 401.001 Item No. 402.001 Item No. 403.001 Item No. 403.002		in	401 402 403
graphite-based, ready for use, a to abrasion, give castings, can al Silver popure quality, very Bohemian prime refined pr Beech cha) charcoal lumb) charcoal grit c) finely ground Slag bind	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground parcoal ps in 15 kg bags in 15 kg bags in all grain sizes in 25 kg bags in 50 kg bags in 50 kg bags	Item No. 401.001 Item No. 402.001 Item No. 403.001 Item No. 403.002		in	401 402
graphite-based, ready for use, a to abrasion, give castings, can al Silver por pure quality, very Bohemial prime refined pr Beech cha) charcoal lumb) charcoal grit c) finely ground AISi-based, isola	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground parcoal page in 15 kg bags in all grain sizes in 25 kg bags charcoal dust in 50 kg bags lefts in 25 kg bags ating, no loss of temperature. To be applicated on the mol-	Item No. 401.001 Item No. 402.001 Item No. 403.001 Item No. 403.002		in	401 402 403
graphite-based, ready for use, a to abrasion, give castings, can al Silver por pure quality, very Bohemial prime refined pr Beech cha) charcoal lumb) charcoal grit c) finely ground AISi-based, isola	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground ps in 15 kg bags in all grain sizes in 25 kg bags in all grain sizes in 50 kg bags I charcoal dust in 50 kg bags ating, no loss of temperature. To be applicated on the molece as reaction agent for the slag, which will be bounded so	Item No. 401.001 Item No. 402.001 Item No. 403.001 Item No. 403.002		in	401 402 403
graphite-based, ready for use, a to abrasion, give castings, can al Silver por pure quality, very Bohemial prime refined pr Beech cha) charcoal lumb) charcoal grit c) finely ground Slag bind AISi-based, isolaten metal surfacit may easily be a) for cast iron a	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground parcoal pape in 15 kg bags in all grain sizes in 25 kg bags charcoal dust in 50 kg bags lefts in 25 kg bags ating, no loss of temperature. To be applicated on the molece as reaction agent for the slag, which will be bounded so skimmed. and steel above of 1350°C, grain size 0,8 – 2,5 mm	Item No. 401.001 Item No. 402.001 Item No. 403.001 Item No. 403.002 Item No. 403.003		in	401 402 403
graphite-based, ready for use, a to abrasion, give castings, can al Silver por pure quality, very Bohemial prime refined pr Beech cha) charcoal lumb) charcoal grit c) finely ground Slag bind AISi-based, isolaten metal surfacit may easily be a) for cast iron a	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground parcoal pas in 15 kg bags in all grain sizes in 25 kg bags charcoal dust in 50 kg bags lefts in 25 kg bags ating, no loss of temperature. To be applicated on the molece as reaction agent for the slag, which will be bounded so skimmed.	Item No. 401.001 Item No. 402.001 Item No. 403.001 Item No. 403.002 Item No. 403.003		in	401 402 403
graphite-based, ready for use, a to abrasion, give castings, can al Silver por pure quality, very Bohemial prime refined pr Beech ch a) charcoal lum b) charcoal grit c) finely ground Slag bind AISi-based, isolaten metal surfacit may easily be a) for cast iron a b) for heavy met	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground ps in 15 kg bags in all grain sizes in 25 kg bags in 15 kg bags in 35 kg bags in 50 kg bags ating, no loss of temperature. To be applicated on the molece as reaction agent for the slag, which will be bounded so skimmed. and steel above of 1350°C, grain size 0,8 – 2,5 mm tals up to 1300°C, grain size 0,5 – 0,8 mm	Item No. 401.001 Item No. 402.001 Item No. 403.001 Item No. 403.003 Item No. 403.101 Item No. 403.101 Item No. 403.102	Control of the state of the sta	in	401 402 403
graphite-based, ready for use, a to abrasion, give castings, can al Silver por pure quality, very Bohemial prime refined pr Beech cha) charcoal lumb) charcoal grit c) finely ground Slag bind AISi-based, isolaten metal surfacit may easily be a) for cast iron a b) for heavy met Bayer-spe	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground parcoal pas in 15 kg bags in all grain sizes in 25 kg bags in all grain sizes in 50 kg bags lers in 25 kg bags ating, no loss of temperature. To be applicated on the molece as reaction agent for the slag, which will be bounded so skimmed. and steel above of 1350°C, grain size 0,8 – 2,5 mm tals up to 1300°C, grain size 0,5 – 0,8 mm ecial moulding gypsum in 50 kg bags	Item No. 401.001 Item No. 402.001 Item No. 403.001 Item No. 403.002 Item No. 403.003	Control of the state of the sta	in	401 402 403
graphite-based, ready for use, a to abrasion, give castings, can al Silver por pure quality, very Bohemian prime refined pr Beech cha) charcoal lumb) charcoal grit c) finely ground Slag bind AlSi-based, isolaten metal surfacit may easily be a) for cast iron a b) for heavy met Bayer-speexcellent hardness	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground ps in 15 kg bags in all grain sizes in 25 kg bags in 15 kg bags in 35 kg bags in 50 kg bags ating, no loss of temperature. To be applicated on the molece as reaction agent for the slag, which will be bounded so skimmed. and steel above of 1350°C, grain size 0,8 – 2,5 mm tals up to 1300°C, grain size 0,5 – 0,8 mm	Item No. 401.001 Item No. 402.001 Item No. 403.001 Item No. 403.003 Item No. 403.101 Item No. 403.101 Item No. 403.102	Control of the state of the sta	in	401 402 403
graphite-based, ready for use, a to abrasion, give castings, can al Silver por pure quality, very Bohemian prime refined pr Beech cha) charcoal lumb) charcoal grit c) finely ground Slag bind AlSi-based, isolaten metal surfacit may easily be a) for cast iron a b) for heavy met Bayer-speexcellent hardness	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground harcoal ps in 15 kg bags in all grain sizes in 25 kg bags in that charcoal dust in 50 kg bags lers in 25 kg bags ating, no loss of temperature. To be applicated on the moleca as reaction agent for the slag, which will be bounded so skimmed. and steel above of 1350°C, grain size 0,8 – 2,5 mm tals up to 1300°C, grain size 0,5 – 0,8 mm ecial moulding gypsum in 50 kg bags ass (80 N/mm²), minimum swelling (0,30 %), especially	Item No. 401.001 Item No. 402.001 Item No. 403.001 Item No. 403.003 Item No. 403.101 Item No. 403.101 Item No. 403.102	Control of the state of the sta	in	401 402 403
graphite-based, ready for use, a to abrasion, give castings, can al Silver por pure quality, very Bohemial prime refined pr Beech cha) charcoal lumb) charcoal grit c) finely ground SIag bind AISi-based, isolaten metal surfacit may easily be a) for cast iron a b) for heavy met Bayer-spe excellent hardnehigh density, ma	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground parcoal p	Item No. 401.001 Item No. 402.001 Item No. 403.001 Item No. 403.003 Item No. 403.101 Item No. 403.101 Item No. 403.102		in	401 402 403 403A
graphite-based, ready for use, a to abrasion, give castings, can al Silver por pure quality, very Bohemian prime refined pr Beech cha) charcoal lumb) charcoal grit c) finely ground Slag bind AISi-based, isolaten metal surfacit may easily be a) for cast iron a b) for heavy met Bayer-spe excellent hardnehigh density, ma	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground farcoal final grain sizes in 25 kg bags I charcoal dust in 50 kg bags lefts in 25 kg bags ating, no loss of temperature. To be applicated on the moleca as reaction agent for the slag, which will be bounded so skimmed. and steel above of 1350°C, grain size 0,8 – 2,5 mm tals up to 1300°C, grain size 0,5 – 0,8 mm ecial moulding gypsum in 50 kg bags ass (80 N/mm²), minimum swelling (0,30 %), especially eximum precision, mixing ratio gypsum/water 2,13/1	Item No. 401.001 Item No. 402.001 Item No. 403.001 Item No. 403.003 Item No. 403.101 Item No. 403.102 Item No. 404.001		in	401 402 403
graphite-based, ready for use, a to abrasion, give castings, can al Silver por pure quality, very Bohemian prime refined pr Beech cha) charcoal lumb) charcoal grit c) finely ground Slag bind AISi-based, isolaten metal surfacit may easily be a) for cast iron a b) for heavy met Bayer-spe excellent hardnehigh density, ma	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground parcoal p	Item No. 401.001 Item No. 402.001 Item No. 403.001 Item No. 403.003 Item No. 403.101 Item No. 403.102 Item No. 404.001		in	401 402 403 403A
graphite-based, ready for use, a to abrasion, give castings, can al Silver por pure quality, very Bohemian prime refined pr Beech cha) charcoal lumb) charcoal grit c) finely ground Slag bind AISi-based, isolaten metal surfacit may easily be a) for cast iron a b) for heavy met Bayer-speced by the surfacity of th	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground parcoal page in 15 kg bags in 15 kg bags in all grain sizes in 25 kg bags I charcoal dust in 50 kg bags lers in 25 kg bags lers in 25 kg bags lers in 25 kg bags at in 50 kg bags lers in 25 kg bags lers in 50 kg bags lers (80 N/mm²), minimum swelling (0,30 %), especially eximum precision, mixing ratio gypsum/water 2,13/1 40-gypsum in 50 kg bags 74 N/mm², swelling 0,24 %, mixing ratio gypsum/water	Item No. 401.001 Item No. 402.001 Item No. 403.001 Item No. 403.003 Item No. 403.101 Item No. 403.102 Item No. 404.001		in	401 402 403 404 404
graphite-based, ready for use, a to abrasion, give castings, can al Silver por pure quality, very Bohemian prime refined pr Beech cha) charcoal lumb) charcoal grit c) finely ground Slag bind AlSi-based, isolaten metal surfacit may easily be a) for cast iron a b) for heavy met b) for heavy met b) for heavy met b) for heavy met b) Heliodur Brinell-hardness 2,13/1	high carbon content, to be stirred into water, high yield, apply with a brush or with spraying equipment, resistance as excellent casting surface finish, for thin and thickwalled so be used for dusting moulds, without impurities wder graphite in 25,5 kg bags finely ground, carbon content 85 to 90 %, without impurities mgraphite in 25 kg bags roduct, carbon content 50 to 55 %, ground farcoal final grain sizes in 25 kg bags I charcoal dust in 50 kg bags lefts in 25 kg bags ating, no loss of temperature. To be applicated on the moleca as reaction agent for the slag, which will be bounded so skimmed. and steel above of 1350°C, grain size 0,8 – 2,5 mm tals up to 1300°C, grain size 0,5 – 0,8 mm ecial moulding gypsum in 50 kg bags ass (80 N/mm²), minimum swelling (0,30 %), especially eximum precision, mixing ratio gypsum/water 2,13/1	Item No. 401.001 Item No. 402.001 Item No. 403.001 Item No. 403.003 Item No. 403.101 Item No. 403.102 Item No. 404.001		in	401 402 403 403A