

428



### Fillet mastic VITOLUX (11.401)

easy to use, excellent bond, no cracking, minimal shrinkage, quick drying (1 hr per 1 mm radius), suitable for wood, metal and resin patterns, one-component mastic

in 1,5 kg containers	Item No. 933.001
in 1 kg tin	Item No. 933.002

Thinner No. 10.009 in 1 l container

Item No. 933.501

429



### Wood wool ropes

tight and uniformly twisted

Item No.	429.001	429.002	429.003	429.004
diameter	15 mm	20 mm	25 mm	30 mm
length	250 m	200 m	150 m	125 m

430



### Rattler stars of chilled iron

for use in tumbling barrels

Item No.	430.001	430.002	430.003	430.004	430.005	430.006
size	A	B	D	E	F	VF
weight	8 gr.	25 gr.	50 gr.	65 gr.	110 gr.	30 gr.

431



### Dye penetrant inspection medium 'MET-L-CHECK'

for the surface inspection of parts without demolition. The surface must be cleaned by the NPU-product, then apply the penetrant VP 30, wait acc. to temp. and material for 5 – 30 min., clean off the penetrant, dry surface and then apply the developer D 70 very thin. After short the penetrant will appear in the discontinuities such as cracks or shrinkage holes.

a) Penetrant Dye VP 30 red

b) Developer D 70 white

c) Cleaning agent NPU

Packing size		Product/Item No.		
		VP 30	D 70	NPU
Spray cans	400 ml	431.001	431.101	431.201
Bottles	1000 ml	431.002	431.102	431.202

432



### Aluminium soft solder in rods

Item No. 432.001 melting point 190 to 320°C

for filling holes and flaws in light metal castings;

heat area to 300°C, then ream to achieve a permanent joint, rod diameter appr. 6 mm, rod length appr. 50 cm, weight appr. 100 gr.

433



### Repair compound AVOLITH 3-components

for repairing shrinkage holes or weldings, may be used as filler or primer.

The pourable or brushable AVOLITH liquids becomes pasty after adding max. 10 parts of AVOLITH-powder. Viscosity may be varied by changing the quantity of powder. To harden mixture 2 – 3 % catalyst paste must be added and mixed thoroughly – avoid air-inclusions – until the colour becomes homogenous. Working time 3 to 5 min., machinable after 20 or 30 min.

Item	Mat. cpl = 3-comp.	Liquid (1,5 l)	Powder (0,2 kg)	Catalyst (35 gr.)
Item No.	433.001	433.002	433.003	433.004

433A



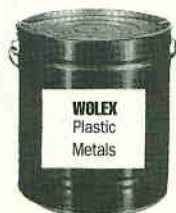
### Filling compound Atlas S 476

dark grey filling compound in paste form for the elimination of casting and surface defects on metal and plastic parts. Convenient processing, quick setting, strong adhesion to metal, excellent mechanical strength values after curing. By adding suitable colouring material the metal-like colour can be matched to the individual workpiece.

Appr. processing time of mixture 5 to 10 min., mechanical processing possible after 10 to 20 min.

Item	Fillg comp. (1 kg without hardener)	Hardener paste (28 gr.)
Item No.	433.300	433.301

433B



### WOLEX Plastic-metals 2-components

Quick setting plastic-metals for the repairing of shrinkage holes and other faults in castings, also for producing small patterns, high compression strength, heat resistant up to 150°C.

Machinable like metal, less powder = pasty, more powder = pourable.

Type FE – for iron

Type FE-hard – for iron (extremely high resistant to abrasion)

Type AL – for aluminium

Type	FE à 2 kg	FE-Hard à 2 kg	AL à 1kg
Item No.	433.401	433.402	433.403