



Ingot mould coatings

apply with brush or sprayer, dilute with water to the required consistence for **heavy-metal casting** (can also be used for light metal casting)

1) Hydrokollag

graphite coating, black, for highest temperatures

Item No.	435.001	435.002
Content	1 kg	20 kg

2) Aqualon

black, graphite coating

Item No.	435.101	435.102
Content	1 kg	30 kg

3) GA 120

black, graphite coating

Item No.	435.201	435.202
Content	10 kg	25 kg

II) especially for light metals

1) Iso-coating NT

white, talcum based, especially for small surfaces and intricate castings with a very smooth surface

Item No.	435.402
Content	25 kg

2) DAG 193 T

white, Vermiculit based, especially for a slightly rougher surface or risers in low pressure casting

Item No.	435.602
Content	25 kg

3) Deltacast 565

light-brown, mix of special, insulating minerals, medium-coarse, for castings with large and plane surfaces and narrow cross sections

Item No.	435.701
Content	5 kg

4) SIMSON-coating

white, Al-MG-silicate based, guarantees extremely smooth, clean and sharp-edged castings, reduces the rate of rejects

Item No.	435.801
Content	4,5 kg

5) Alu-coating

white, bentonite based

Item No.	435.901	435.902
Content	1 kg	25 kg

6) Cillolin AL 285

white, ceramic based, especially for aluminium low-pressure casting, for uniform surface texture, optimum adhesion to all ingot mould parts

Item No.	435.910	435.911
Content	1 kg	15 kg

7) Cillolin AL 285 G

as described before, however, gives a uniform **coarser surface**

Item No.	435.920	435.921
Content	1 kg	15 kg



WOHO-ingot mould coatings in 5 kg containers

1) for light metal castings

white Woho for small castings with thin walls

Item No. 436.101

green-white Woho for medium-size castings with thin walls

Item No. 436.102

super Woho for large castings with thin walls

Item No. 436.103

black Woho for small castings with thick walls

Item No. 436.104

2) for light and heavy metal castings

Hydrosol-Woho immersion coating for cores and ingot moulds (excellent surface quality)

Item No. 436.105

3) for cast steel

grey Woho for steel and iron ingot moulds

Item No. 436.106

4) crucible coating

crucible Woho protective coating for crucibles and scoops

Item No. 436.107