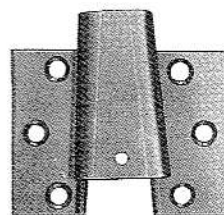


Core box fasteners, three pieces

of bright steel, punched, in boxes containing 20 sets

Length	Narrow wedge				Wide wedge		
	Item No.	inside width		Item No.	inside width		
		bottom	top		bottom	top	
40 mm	523.140	28 mm	23,5 mm	523.240	38,5 mm	34 mm	
60 mm	523.160	32 mm	25 mm	523.260	44 mm	38 mm	
90 mm	523.190	38 mm	27 mm	523.290	45,5 mm	34,5 mm	



523

Wedges for No. 523

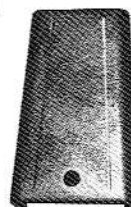
Length	Item No.	
	narrow	wide
40 mm	524.140	524.240
60 mm	524.160	524.260
90 mm	524.190	524.290

Wedge width see item 523

Side plates for No. 523

Length	Item No.		
	paarweise	right	left
40 mm	525.140	525.240	525.340
60 mm	525.160	525.260	525.360
90 mm	525.190	525.290	525.390

524



525



Chains with lug, hook and eyebolt, for core box wedges **Item No. 523**
length 133 mm **Item No. 526.001**



526

Core box locks, two pieces

locks with hook, primarily for **core box bottoms**, of galvanized sheet metal.

Item No.	Total length	Width	Package each
527.075	75 mm	18 mm	25 St.
527.077	105 mm	25 mm	25 St.
527.079	130 mm	30 mm	25 St.



527

Core box and ingot mould locks

galvanized, complete with **screw adjustment feature** and fixing holes

Kind	Adjustable length	Thread	Max. width	Design	Item No.
530S-00	80 - 100 mm	M6	27 mm	punched	528.000
1042-10	100 - 125 mm	M6	34 mm	punched	528.001
420-00	200 - 225 mm	M8	65 mm	punched	528.002
101 C	72 - 78 mm	M5	35 mm	forged	528.003
102 C	100 - 115 mm	M6	50 mm	forged	528.004
103 C	120 - 140 mm	M8	70 mm	forged	528.005



1042-10
530S-00



420-00



101-103C

528

Suitable lock hook:

Typ C

Kind	Width x length mm	Suitable for locks	Item No.
C 15-01	15 x 45	530S-00	528.100
C 18-01	18 x 45	1042-10	528.101
C 28-01	28 x 40	420-00	528.103
30 C	25/15 x 20	101 C	528.105
31 C	30/18 x 20	102 C	528.107
41 C	45/22 x 30	103 C	528.109

Typ D

Kind	Width x length mm	Suitable for locks	Item No.
D 15-00	15 x 25	530S-00	528.100A
D 18-00	18 x 50	1042-10	528.102
D 28-01	28 x 85	420-00	528.104
50 C	15 x 53	101 C	528.106
10 C	30 x 55	102 C	528.108
20 C	40 x 70	103 C	528.110



Type C



Type D

Remark: Order locks and hooks separately!

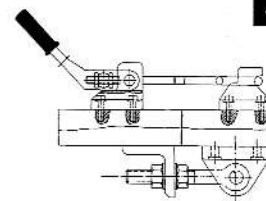
Foam-mould locks

ready to be fitted

heavy-duty design of spheroidal graphite iron, **extremely high locking force: 3800 daN**, overall length appr. 500 mm, ergonomic shape, facilitates mould opening, no interference of function by foam leakages, adjustable screw-adjustment feature.

Item No.	Description
528.201	locking fixture complete with hook
528.202	hinge bearing with eye-bolt and angle
528.203	boring template for locking fixture and hinge bearing

528A



Quick locking fixture

various design of locking fixtures and accessories

available upon request!

528B

