

**673****Workshop steel rules** without mm-division1) **No. 465** accuracy in acc. with DIN 874-I

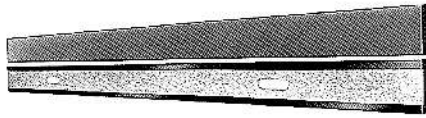
flat and narrow sides are superfinished up to 2000 mm with square cross section, 2000 mm and longer rules with I-shaped cross section and two slots

Length mm	500	750	1000	1500	2000	2500	3000	4000
Cross section mm	40 x 8	50 x 10	50 x 10	60 x 12	70 x 15	80 x 15	100 x 16	120 x 18
Design	<b>Item No.</b>							
Standard steel	673.1101	673.1102	673.1103	673.1104	673.1105	673.1106	673.1107	673.1108

2) **No. 466** accuracy in acc. with DIN 874-II

flat sides superfinished, narrow sides precision ground, up to 3000 mm with square cross section, 4000 mm and longer rules with I-shaped cross section and two slots

Length mm	500	750	1000	1500	2000	2500	3000	4000
Cross section mm	40 x 8	40 x 8	40 x 8	50 x 10	60 x 12	70 x 15	80 x 15	100 x 18
Design	<b>Item No.</b>							
Standard steel	673.2101	673.2102	673.2103	673.2104	673.2105	673.2106	673.2107	673.2108



For calibration see page 23, Item No. 594

**674****Lightmetal rules Type 418**

accuracy in acc. with DIN 866-II

**Description:**

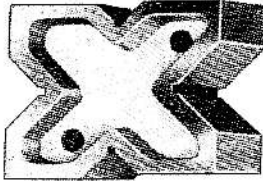
of drawn aluminium, anodised, glare-free reading with black mm-graduation



Length mm	Cross section mm	Item No.
300	50 x 5	674.307
600	50 x 5	674.310
1000	50 x 5	674.312

**675****Parallel blocks of cast iron**

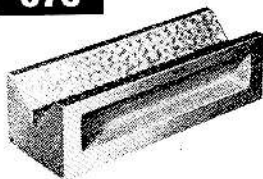
machined in pairs, with four recesses



Length x width x height	60 x 120 x 100 mm	75 x 150 x 130 mm	90 x 200 x 170 mm
Weight/pair	6 kg	10 kg	20 kg
Design:	<b>Item No.</b>		
milled	675.101	675.102	675.103
scraped	675.201	675.202	675.203

**676****Prisms of tight special cast iron**

for use on marking plates for marking, levelling and checking round workpieces



Length x width x height	100 x 40 x 30 mm	150 x 50 x 40 mm	200 x 70 x 50 mm	250 x 85 x 60 mm	300 x 100 x 65 mm
Weight/piece	0,6 kg	1,4 kg	2,7 kg	6,5 kg	7,3 kg
for dia.	7 - 35 mm	8 - 45 mm	10 - 70 mm	10 - 80 mm	10 - 90 mm
Design:	<b>Item No.</b>				
milled	676.110	676.120	676.130	676.135	676.140
scraped	676.210	676.220	676.230	676.235	676.240

**677****Finishing plates**

of special cast iron with a close-grained, non-porous structure, high precision, no warping

Accuracy of the surface (tolerances see page 43)

DIN 876 III = planed

DIN 876 II = scraped or lapped

DIN 876 I = fine-scraped or lapped

Lateral edges machined at precise angularity. Underside with supporting cams.

Wooden cover and handles available at extra charge.



Size mm	Height mm	Weight kg
200 x 200	65	7
300 x 200	65	10
300 x 300	85	19
400 x 300	85	25
400 x 400	85	27
500 x 400	95	37
500 x 500	100	50
600 x 400	100	55
600 x 500	100	59

Size mm	Height mm	Weight kg
600 x 600	125	81
700 x 500	125	88
800 x 500	125	100
800 x 600	145	127
800 x 800	150	176
1000 x 600	150	164
1000 x 800	175	236
1000 x 1000	175	290
1200 x 800	175	287