Marking plates

678

of prime special cast iron with a close-grained, non-porous structure in the standard design

Sturdy structure with reinforcing ribs; if correctly supported on the recommended number of supports, no warping of the marking plate will occur.

Accuracy of the surface: in accordance with
DIN 876 III = planed
DIN 876 II = scraped
DIN 876 I = fine-scraped

Allowances see p. 43

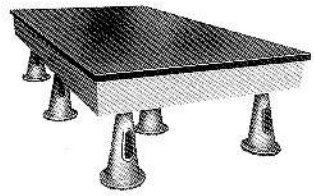

Plate size mm	Plate thickness mm	Rib height mm	Plate height mm	Weight kg	No. of supports reqd.	Plate size mm	Plate thickness mm	Rib height mm	Plate height mm	Weight kg	No. of supports rqd.
1500 x 1000	30	180	210	690	4	3500 x 2500	60	240	300	5900	12
1500 x 1500	30	180	210	1185	5	4000 x 1000	50	200	250	2480	8
1800 x 1200	40	180	220	1100	4	4000 x 1500	50	200	250	3960	11
2000 x 1000	40	180	220	900	4	4000 x 2000	50	250	300	4800	11
2000 x 1250	40	210	250	1420	6	4000 x 2500	60	240	300	6800	12
2000 x 1500	40	210	250	1670	5	4500 x 1500	50	200	250	4410	11
2000 x 2000	40	210	250	2115	5	4500 x 2000	50	250	300	5400	11
2500 x 1000	40	210	250	1425	6	4500 x 2500	60	240	300	7700	12
2500 x 1250	40	210	250	1680	6	5000 x 1000	50	250	300	3300	10
2500 x 1500	40	210	250	1980	8	5000 x 1500	50	250	300	4800	14
2500 x 2000	50	200	250	2830	8	5000 x 2000	50	250	300	6100	14
3000 x 1000	40	210	250	1680	6	5000 x 2500	60	240	300	8700	15
3000 x 1500	40	210	250	2475	8	6000 x 1500	50	250	300	5800	14
3000 x 2000	50	250	300	3300	8	6000 x 2000	50	250	300	7200	14
3000 x 2500	60	240	300	5100	9	6000 x 2500	60	240	300	10500	15
3500 x 1000	50	200	250	2000	8	7000 x 1500	50	250	300	6760	17
3500 x 1500	50	200	250	3100	11	7000 x 2000	60	240	300	9300	17
3500 x 2000	50	250	300	4060	11	7000 x 2500	60	240	300	11800	18

Other sizes upon request!

All the above mentioned plates are cast, machined and supplied **in one piece**. Larger marking plates are assembled out of several smaller plates which are screwed together. We can also supply marking plates with marking lines or dust groove in accordance to customer's specifications. **Plates with milled T-grooves in accordance with DIN 650 in longitudinal direction as well as across can also be supplied.**

Note: Supports and stands are not included in the support and must be ordered separately!

Marking plate supports of cast iron

679

with height adjustment screws (ball head), sturdy and stable. **Support height (h) + plate height = working height**

Size		1	2	3	4	5	6	7
h	ca. mm	270 – 320	345 – 395	420 – 470	500 – 550	570 – 620	620 – 670	700 – 750
Weight	ca. kg	21	27	32	38	43	43	44
Item No.		**679.001**	**679.002**	**679.003**	**679.004**	**679.005**	**679.006**	**679.007**

Supports with ball bearing support (VSK) or vibration absorption (VSD) available at extra price.

Steel stands for marking and measuring plates

680

Sturdy and stable stand of rolled angles.

At an extra charge the stands can also be equipped with setscrews.

For a working height of 800 mm.

Item No.	for plates up to mm	Weight appr. kg
680.001	400 x 400	15
680.002	500 x 500	24
680.003	600 x 600	27
680.004	800 x 800	44
680.005	1000 x 800	49
680.006	1000 x 1000	52
680.007	1200 x 800	52
680.009	1500 x 1000	70
680.010	2000 x 1000	82

Intermediate sizes also available.