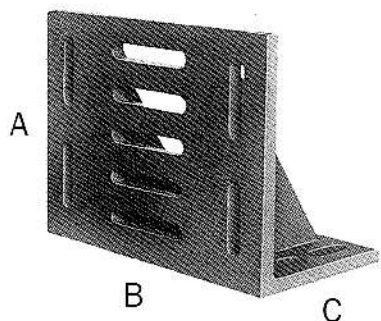


**685**



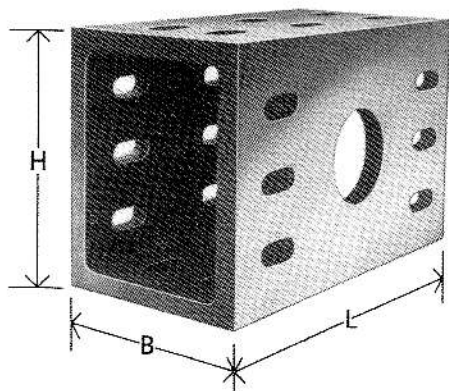
**Clamping angle 'WS' of cast iron**

all edges milled, accuracy of angles in acc. with DIN 875  
 surface finish in acc. with DIN 876-III, DIN 876-II or DIN 876-I  
 Tolerances see p. 43

Size	Edge size appr. mm			Weight kg	Item No.		
	A	B	C		876-I	876-II	876-III
1	100	150	75	3	685.311	685.312	685.313
2	150	200	100	6	685.321	685.322	685.323
3	200	275	150	12	685.331	685.332	685.333
3A	250	300	150	16	685.331A	685.332A	685.333A
4	300	400	225	38	685.341	685.342	685.343
5	400	500	300	75	685.351	685.352	685.353
5A	500	600	350	146	685.351A	685.352A	685.353A
6	520	700	390	156	685.361	685.362	685.363
7	600	800	450	220	685.371	685.372	685.373
8	800	1000	600	430	685.381	685.382	685.383
9	1000	1200	700	850	685.391	685.392	685.393
10	1250	1500	900	1370	685.401	685.402	685.403

This angle has slots in the clamping and base surface and two reinforcing ribs on the back side.

**686**

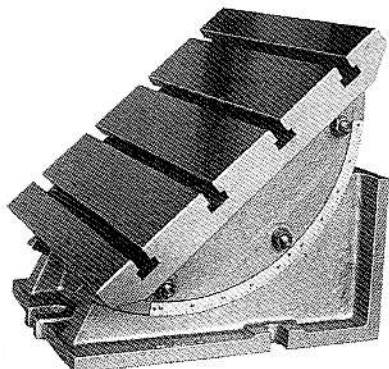


**Box-type angle 'KW' of cast iron**

for clamping workpieces, with slots; can also be used as spacers.  
 Angularity in acc. with DIN 875,  
 surface accuracy acc. to DIN 876-III, DIN 876-II or DIN 876-I  
 Tolerances see p. 43

Size	Edge size appr. mm			Weight kg	Item No.		
	L	W	H		876-I	876-II	876-III
1	250	150	100	10	686.101	686.102	686.103
2	300	200	150	20	686.201	686.202	686.203
3	400	250	200	50	686.301	686.302	686.303
4	500	300	250	85	686.401	686.402	686.403
5	600	350	250	120	686.501	686.502	686.503
6	800	500	400	400	686.601	686.602	686.603
7	1000	600	500	600	686.701	686.702	686.703

**687**



**Clamping device 'WA' of cast iron**

reduced physical dimensions.  
 Tiltable part positively guided in a prismatic guide; the device can be locked in any angle; with a precise scale; tiltable part with T-grooves in accordance with DIN 650. Clamping surface **shaped** or **scraped**.  
 At an extra charge a worm drive is also available.

Size	1	2	3	4
Adj. range	90°	90°	90°	90°
Size of clamping surface	250 x 250	300 x 300	390 x 400	480 x 500
Size of bottom surface*	220 x 250	270 x 300	300 x 270	380 x 450
Height of clamping plate	160	190	225	260
No. of grooves	3	3	4	4
T-groove size	14	14	14	18
Weight	28	45	65	150

Design	Item No.			
shaped	687.101	687.102	687.103	687.104
scraped	687.201	687.202	687.203	687.204

\* **Remarks** with regard to bottom surfaces:

- 1) if positioned as shown in the ill., the first given dimensions apply;
- 2) if tilted to the right, the second given dimensions apply.