



Turbo-cutters of HSS with straight shank 6 mm

Types of serration and applications


Serration 1

 light metals (long chips),
light metal alloys,
lead, tin, plastics


Serration 2

 light metals (short chips),
brass, copper alloys

Serration 3

 steel and cast steel,
alloyed and unalloyed,
cast iron and malleable
cast iron

Serration 5

 steel and cast steel,
alloyed and
unalloyed

Cyl. shape AS with face serration



Type	AS 0304	AS 0607	AS 0616	AS 0820	AS 1013	AS 1225	AS 1625
Head size	3 x 4 mm	6 x 7 mm	6 x 16 mm	8 x 20 mm	10 x 13 mm	12 x 25 mm	16 x 25 mm
Serration/ 1	-	-	742.031	-	-	742.061	742.071
Item No. 2	-	-	742.032	-	742.052	742.062	742.072
3	-	-	742.033	742.043	742.053	742.063	742.073
5	742.015	742.025	742.035	-	742.055	-	-

Rounded cylinder shape C



Type	C 0304	C 0620	C 0850	C 1020	C 1225
Head size	3 x 4 mm	6 x 20 mm	8 x 50 mm	10 x 20 mm	12 x 25 mm
Serration/ 1	-	742.121	742.131	-	742.151
Item No. 2	-	742.122	742.132	-	742.152
3	-	742.123	-	742.143	742.153
5	742.115	742.125	-	-	742.155

Pointed arch shape G



Type	G 0618	G 1220	G 1225	G 1230	G 1630
Head size	6 x 18 mm	12 x 20 mm	12 x 25 mm	12 x 30 mm	16 x 30 mm
Serration/ 1	742.211	742.221	-	742.241	742.251
Item No. 2	742.212	742.222	-	742.242	742.252
3	742.213	742.223	742.233	742.243	742.253
5	742.215	-	-	742.245	742.255

Drop shape E



Type	E 0607	E 1220	E 1625
Head size	6 x 7 mm	12 x 20 mm	16 x 25 mm
Serration/ 1	-	742.321	742.331
Item No. 2	-	742.322	742.332
3	-	742.323	742.333
5	742.315	-	-

Spherical shape D



Type	D 0302	D 0403	D 0504	D 0605	D 0807	D 1009	D 1210	D 1614
Head dia.	3 mm	4 mm	5 mm	6 mm	8 mm	10 mm	12 mm	16 mm
Serration/ 1	-	-	-	-	742.451	-	742.471	742.481
Item No. 2	-	-	-	742.442	742.452	742.462	742.472	742.482
3	742.413	742.423	742.433	742.443	742.453	742.463	742.473	742.483
5	-	-	-	-	742.455	742.465	-	-

Club shape K



Type	K 0620	K 1230
Head size	6 x 18 mm	12 x 20 mm
Serration/ 2	742.612	742.622
Item No. 3	742.613	742.623

Flame shape H



Type	H 0305	H 0608	H 0820	H 1230	H 1635	H 1750
Head size	3 x 5 mm	6 x 8 mm	8 x 20 mm	12 x 30 mm	16 x 35 mm	17 x 50 mm
Serration/ 1	-	-	-	-	-	742.551
Item No. 3	-	-	742.523	742.533	742.543	-
5	742.505	742.515	-	-	-	-

Round taper shape L



Type	L 1020	L 1230	L 1630
Head size	10 x 20 mm	12 x 30 mm	16 x 30 mm
Serration/ 1	-	-	742.731
Item No. 2	742.712	-	742.732
3	742.713	742.723	742.733
5	-	-	742.735

Acute taper shape M



Type	M 0304	M 0607	M 0618	M 0820	M 1020	M 1225	M 1230
Head size	3 x 4 mm	6 x 7 mm	6 x 18 mm	8 x 20 mm	10 x 20 mm	12 x 25 mm	12 x 30 mm
Serration/ 1	-	-	742.831	-	-	742.861	742.871
Item No. 2	-	-	742.832	-	742.852	742.862	742.872
3	-	-	742.833	742.843	742.853	742.863	742.873
5	742.815	742.825	742.835	-	742.855	-	742.875

Angle taper shape N

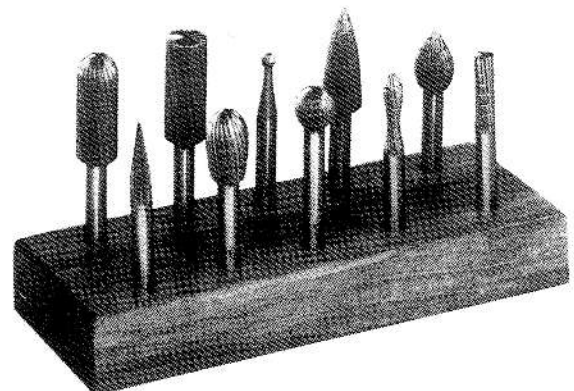


Type	N 0303	N 0606	N 1213	N 1230
Head size	3 x 3 mm	6 x 6 mm	12 x 13 mm	12 x 30 mm
Serration/ 1	-	-	742.931	-
Item No. 2	-	-	742.932	-
3	-	-	742.933	742.943
5	742.915	742.925	-	-

Turbo-cutter sets of HSS

with straight shank, 6 x 40 mm, serration 3 (see above)

Item No.	Each set comprises one of the following cutters:					
743.203	A 1225	D 0807	M 0618	M 1020	M 1230	N 1213
743.303	A 0616	A 1225	C 1225	D 0403	D 1210	
	E 1220	G 1230	H 1230	K 0620	M 0618	



We also resharpen cutters!