## Dust-free polystyrene cutting with the unique dust exhaust system (continued)

### 752D

Please state the required head type of the cutter top.

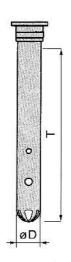












# **HSC-Hollow cutters** with special cut for CNC-milling and motors with hollow shafts

- for superfast clearing of pockets and 3D-contours
- · for fine and accurate milling results
- · for vertical immersion into the plastic material without melting effects
- · super-long tool life due to special hardening

T = Effective	Head	D = Diameter / Item No.							
cutter length	type	20 mm	25 mm	30 mm	35 mm	40 mm	45 mm	50 mm	60 mm
200 mm	W	752.401	752.411	752.421	-		- 1	1.5	17.0
	Х	752.402	752.412	752.422	· =	3.50	-	-	5 <del>-1</del> 6
	Y	752.403	752.413	752.423	-	( <del>=</del> )	-	-	(4)
	Z	752.404	752.414	752.424	( = )	325	<u> </u>	1945	123
250 mm	W	752.431	752.441	752.451	2	727		- 15-	
	Х	752.432	752.442	752.452	J =	100	-	-	17
	Υ	752.433	752.443	752.453	-	( <del>-</del> )	-	\ <u>-</u>	( <del>4</del> )
	Z	752.434	752.444	752.454	4	745	-	142	843
300 mm	W	2	752.461	752.471	752.481	752.491	752.501	752.511	350
	Х	-	752.462	752.472	752.482	752.492	752.502	752.512	1-1
	Υ	* <del>-</del> = *	752.463	752.473	752.483	752.493	752.503	752.513	(-0)
	Z	* <u>=</u>	752.464	752.474	752.484	752.494	752.504	752.514	194
350 mm	W	1 2		752.521	752.531	752.541	752.551	752.561	752.573
	Χ	-	15 <del>-</del> 2	752.522	752.532	752.542	752.552	752.562	752.572
	Υ	-	753	752.523	752.533	752.543	752.553	752.563	752.573
	Z	-	-	752.524	752.534	752.544	752.554	752.564	752.574
400 mm	W		325	= =	752.581	752.591	752.601	752.611	752.623
	Χ	<u>. 2</u>	~	= = =	752.582	752.592	752.602	752.612	752.622
	Y	- E		9	752.583	752.593	752.603	752.613	752.623
	Z	7 <del></del> .	( <del>+</del> )	+	752.584	752.594	752.604	752.614	752.624
450 mm	W	<u> </u>	740	24	74	752.631	752.641	752.651	752,661
	X		124	2	325	752.632	752.642	752.652	752.662
	Υ	J = 1	270	=	2 <del>.</del>	752.633	752.643	752.653	752.663
	Z	=	-	_	-	752.634	752.644	752.654	752.664
500 mm	W	-	(#)	· ·	1	340	= 1	752.671	752.681
	Χ	<u> </u>	325	E	- 4	-27	2	752.672	752.682
	Υ	-		85 75	1970	177.0	-	752.673	752.683
	Z	- 1	1.00	-	3 <del>41</del> 1	978	*	752,674	752.684

#### Other dimensions are available upon request.

 Please state required head type (please indicate for type Y radius R and for type Z height H)



### Collets and casings for shank-type cutters

This item allows to use normal shank-type cutters in combination with cutter motors with hollow shafts (however without the dust-free effect)

Item No.	Item				
752.701	Casing for collets with cooling slots for shank diameter 2 – 25 mm complete with fixing nut and wrench				
752.704	Collet for diameter 4				
752.706	Collet for diameter 6				
752.708	Collet for diameter 8				
752.710	Callet for diameter 10				
752.712	Collet for diameter 12				
752.716	Collet for diameter 16				
752.720	Collet for diameter 20				
752,725	Collet for diameter 25				