

Rotary grinding tools (suitable grinders see Item No. 758A)

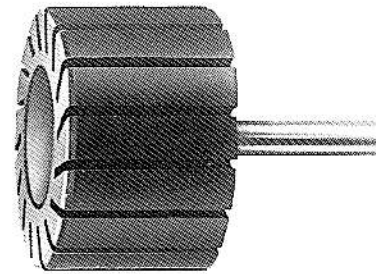
5 elements per package

Item No.	Type	Dia. x height mm	Shank dia. mm	Max. speed min ⁻¹	Min. speed min ⁻¹
cylindrical					
758.009	GK 0410/3	4 x 10	3	55000	30000
758.010	GK 0410/6	4 x 10	6	55000	30000
758.019	GK 0610/3	6 x 10	3	55000	30000
758.020	GK 0610/6	6 x 10	6	55000	30000
758.029	GK 0810/3	8 x 10	3	44000	30000
758.030	GK 0810/6	8 x 10	6	44000	30000
758.040	GK 1010/6	10 x 10	6	44000	30000
758.050	GK 1020/6	10 x 20	6	44000	30000
758.060	GK 1310/6	13 x 10	6	36000	30000
758.070	GK 1325/6	13 x 25	6	36000	30000
758.080	GK 1510/6	15 x 10	6	36000	25000
758.090	GK 1530/6	15 x 30	6	36000	25000
758.100	GK 1925/6	19 x 25	6	30000	20000
758.110	GK 2220/6	22 x 20	6	26000	18000
758.110H	GK 2220/6H	22 x 20	6	26000	18000
758.120	GK 2525/6	25 x 25	6	22900	16000
758.130	GK 3020/6	30 x 20	6	19100	13000
758.140	GK 3030/6	30 x 30	6	19100	13000
758.140H	GK 3030/6H	30 x 30	6	19100	13000
758.150	GK 3825/6	38 x 25	6	15100	10000
758.160	GK 4530/6	45 x 30	6	12700	9000
758.160H	GK 4530/6H	45 x 30	6	12700	9000
758.170	GK 5125/6	51 x 25	6	11200	8000
758.180	GK 6030/6	60 x 30	6	9500	6500
758.188	GK 6030/8	60 x 30	8	9500	6500
758.190	GK 7530/8	75 x 30	8	7600	5000
758.200	GK 10040/8	100 x 40	8	5700	4000
tapered					
758.210	GK 292230/6	29 / 22 x 30	6	19100	13000
758.220	GK 201463/6	20 / 14 x 63	6	22000	15000
758.230	GK 362260/6	36 / 22 x 60	6	15900	10000

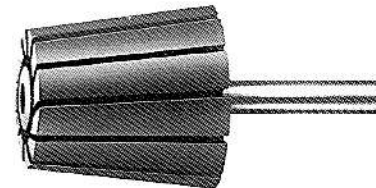
The rotary grinders marked 'H' have a higher rubber hardness allowing for higher grinding pressure. The rotary grinders are less flexible and are thus better suitable for grinding edges.

Note: Reducers (dia. 6 mm) for 3-mm-shank tools see page 71, Item 749.

Designs:



cylindrical



tapered



Rotary grinders (for the above grinding tools)

Design: Backing of an artificial resin bonded material with high tearing strength guaranteeing a long service life.

Remark: We recommend that grease or grinding oil should be added, especially when working light metals. Recommended circumferential speed: appr. 20 m/sec.

Type	suitable for tool	Grains/Item No.					Contents per package
		40	60	80	150	240	
cylindrical							
KSB 0410	GK 0410	-	-	-	758.014	-	25 St.
KSB 0610	GK 0610	-	-	-	758.024	-	25 St.
KSB 0810	GK 0810	-	-	-	758.034	-	25 St.
KSB 1010	GK 1010	-	-	758.043	758.044	-	25 St.
KSB 1020	GK 1020	-	-	758.053	758.054	758.055	25 St.
KSB 1310	GK 1310	-	-	758.063	758.064	-	25 St.
KSB 1325	GK 1325	-	-	758.073	758.074	-	25 St.
KSB 1510	GK 1510	-	758.082	758.083	758.084	-	25 St.
KSB 1530	GK 1530	-	758.092	758.093	758.094	758.095	25 St.
KSB 1925	GK 1925	-	758.102	758.103	758.104	758.105	25 St.
KSB 2220	GK 2220	-	758.112	758.113	758.114	758.115	25 St.
KSB 2525	GK 2525	-	758.122	758.123	758.124	758.125	25 St.
KSB 3020	GK 3020	758.131	758.132	758.133	758.134	-	25 St.
KSB 3030	GK 3030	758.141	758.142	758.143	758.144	758.145	25 St.
KSB 3825	GK 3825	758.151	758.152	758.153	758.154	-	25 St.
KSB 4530	GK 4530	758.161	758.162	758.163	758.164	758.165	10 St.
KSB 5125	GK 5125	758.171	758.172	758.173	758.174	-	10 St.
KSB 6030	GK 6030	758.181	758.182	758.183	758.184	-	10 St.
KSB 7530	GK 7530	758.191	758.192	758.193	758.194	-	10 St.
KSB 10040	GK 10040	758.201	758.202	758.203	758.204	-	10 St.
tapered							
KSB 292230	GK 292230	758.211	758.212	758.213	758.214	758.215	25 St.
KSB 201463	GK 201463	758.221	758.222	758.223	758.224	758.225	25 St.
KSB 362260	GK 362260	758.231	758.232	758.233	758.234	-	25 St.

