

## POLIROLL-rotary grinding rolls

are used for grinding and equalising hard-to-reach areas. After the top layer is worn, the next layer is used to complete the grinding job. **Always grind with the tip and not with the shell area** to avoid heat damage to the adhesive coating. Cylindrical rolls become tapered rolls by grinding. POLIROLL-rolls are **easily replaced**.

Each package contains 20 pieces per type.

Type	Dia.x height mm	Grain/Item No.			Suitable holder	Max. speed
		50	80	150		
cylindrical						
PR 0625	6 x 25	-	761.011	761.012	3 u 6-18-3	25000
PR 0635	6 x 35	-	761.021	761.022	6-24-3	25000
PR 0925	9 x 25	-	761.031	761.032	6-18-3	23000
PR 0935	9 x 35	-	761.041	761.042	6-24-3	23000
PR 1225	12 x 25	761.050	761.051	761.052	6-18-3	17000
PR 1235	12 x 35	761.060	761.061	761.062	6-24-3	17000
PR 1835	18 x 35	761.070	761.071	761.072	6-25-5	12000
PR 1850	18 x 50	761.080	761.081	761.082	6-30-5	12000
tapered						
PRK 1025	10 x 25	-	761.091	761.092	3 u. 6-18-3	23000
PRK 1225	12 x 25	761.100	761.101	761.102	6-18-3	17000
PRK 1235	12 x 35	761.110	761.111	761.112	6-24-3	17000
PRK 1535	15 x 35	761.120	761.121	761.122	6-24-3	15000



Shape PR



Shape PRK

## POLICO-rotary grinding cones

for deburring bores or hard-to-reach places; self-chucking due to fluted conical holder.

Each package contains 20 cones per grain.

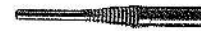
Type	Dia.x height mm	Grain/Item No.		Suitable holder	Max. speed	Taper
		80	150			
PCO 1050	10 x 50	761.201	761.202	6-50-8	23000	5°



Shape PCO

## HOLDERS for POLIROLL- and POLICO-grinding tools

Item No.	762.318	762.618	762.624	762.625	762.630	762.650
Type	3-18-3	6-18-3	6-24-3	6-25-5	6-30-5	6-50-8
Shank dia. mm	3	6	6	6	6	6
Suitable for	PR 0625	PR 0625	PR 0635	PR 1835	PR 1850	PCO 1050
POLIROLL	PRK 1025	PR 0925	PR 0935			
PR = cylindrical		PR 1225	PR 1235			
PRK = tapered		PRK 1025	PRK 1235			holder taper 5°
POLICO PCO		PRK 1225	PRK 1535			

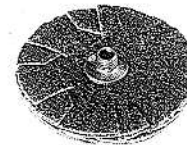


## Rotary grinding pads

tools are used for bores and grinding fillets

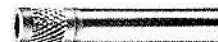
Each package contains 20 pieces

Item No.	Type	Dia. mm	Grains	Suitable holder	Max. speed rpm <sup>-1</sup>
763.311	KS 30-4	30	80	6-50	12.000
763.321	KS 50-4	50	80	6-40	8.000



## HOLDERS for grinding pads

Item No.	Type	Shank dia.	Length	Thread	Suitable for
764.640	6-40	6 mm	40 mm	1/4"	KS 50-4
764.650	6-50	6 mm	40 mm	1/8"	KS 30-4



## Sandflex universal cleaners

soft cleaning compound with abrasive; for polishing and matting; addition of water, soap, petroleum or other liquids or paste increases the effectiveness.

Size mm	Grain/Item No.		
	60	120	240
80 x 50 x 20	765.106	765.112	765.124
150 x 80 x 20	765.206	765.212	765.224



**761**  
**PFERD**

**761A**  
**PFERD**

**762**  
**PFERD**

**763**  
**PFERD**

**764**  
**PFERD**

**765**