

**922****Repair compound AVOLITH** 3-components

for repairing shrinkage holes or weldings, may be used as filler or primer.

The pourable or brushable AVOLITH liquids becomes pasty after adding max. 10 parts of AVOLITH-powder. Viscosity may be varied by changing the quantity of powder. To harden mixture 2 – 3 % catalyst paste must be added and mixed thoroughly – avoid air-inclusions – until the colour becomes homogenous. Working time 3 to 5 min., machinable after 20 or 30 min.

Item	Mat. cpl = 3-comp.	Liquid (1,5 l)	Powder (0,2 kg)	Catalyst (35 gr.)
Item No.	433.001	433.002	433.003	433.004

**923****Aluminium soft solder** in rods

Item No. 432.001 melting point 190 to 320°

For filling holes and flaws in light metal castings; heat joint to over 300°, then ream to achieve a permanent joint. Tool diameter appr. 6 mm, length appr. 50 cm, weight appr. 100 gr.

**924****Filling compound Atlas S 476**

dark grey filling compound in paste form for the elimination of casting and surface defects on metal and plastic parts. Convenient processing, quick setting, strong adhesion to metal, excellent mechanical strength values after curing. By adding suitable colouring material the metal-like colour can be matched to the individual workpiece. Appr. processing time of mixture 5 to 10 min., mechanical processing possible after 10 to 20 min.

Item	Fillg. comp. (1 kg without hardener)	Hardener paste (28 gr.)
Item No.	433.300	433.301

**925****Multi-purpose repair mastic 'Airo'**

2-component compound, excellent bond with metal, wood, plastic, can be applied in any layer thickness, pore-free, manufactured under vacuum, addition of setting agent appr. 2 %, pot time 4 to 6 min., polishable after appr. 20 min.

Item No.	Type	Prop.	Size
925.001	airo-elastic	grey filler	2,5 kg incl.hardener
925.002	airo-plastic	white filler	2,5 kg incl.hardener
925.004	airo-fix-Polyester	clear polyester-resin	2,5 kg incl.hardener
925.101	airo-hardener	red	50 gr.
925.102	airo-hardener	white	50 gr.

**926****Wood mastic 'MS/PK-L', colourless**

1-component mastic, for amending flaws and for fillets

(various types of wood are available) in 0,88 kg tins  
Thinner 'MS 50 C' in 1 l tin bottles

Item No. 926.001  
Item No. 926.002

**927****Aluminium plastic 'Superior'** Item No. 434.091

2-component mastic, metal powder with setting agent, pourable and smoothable in any layer thickness, polishable, metal content 96 %, for machined and unmachined aluminium, sets after 20 to 30 min., temperature-resistant up to appr. 200°C

Complete package of 1,5 kg (1,15 kg powder & 0,35 kg setting agent)

**928****Aluminium mastic 'Alu Superior'** Item No. 434.260

1-component mastic, ready for use

temperature-resistant up to 500°C, for repairing aluminium castings, well polishable, excellent matching to metal, metal content 90 %

in 1 kg tins

Special thinner: 0,5 l tins Item No. 434.270

**929****WOLEX plastic metal** 2-component mastic Type AL

Quick drying plastic metal for repairing cavities and flaws as well as for making small patterns, high compressive strength, temperature resistant up to appr. 150°C  
Can be worked as metal; depending on addition of powder, can be poured or worked with a spatula

Type AL – for aluminium Item No. 433.403

Complete package comprising 0,65 kg powder and 0,35 kg setting agent

**929A****Super-Metal silver**

2-component Plastic mastic containing aluminium, for repairing aluminium or iron castings, in body repair, welding seams can be covered and smoothed

in 1,4 kg packages incl. setting agent Item No. 929.001