

## 933 Pattern varnish VIETOR

Description	Properties	Colours	Container size/Item No.		
			1 ltr.	2,5 ltr.	5 ltr.
Vitolux-pattern varnish B 33	Quick-drying; excellent smoothing properties, easy removal of moulds, good protection of patterns and core boxes.  First prime the pattern with primer 10.108 red or grey, then paint or spray twice with B 33. Please respect a drying time of 2 or 3 hours before painting the second time.  For spraying use 5 to 10 % of dilution 10.009.	red	933.111	-	933.115
		blue	933.121	-	933.125
		colourless	933.131	933.135	-
		green	933.141	-	933.145
		yellow	933.151	-	933.155
		violet	933.161	-	933.165
		black	933.171	-	933.175
		grey	933.181	-	933.185
		white	933.191	-	933.195
		Vitolux-pattern varnish B 33 G 10/A	Similar to B 33, with additional parting properties, esp. for cold-setting mould and core sand binders and batch production patterns.	silver-red silver-blue	933.311 933.321
Vitolux-pattern varnish B 85 E	Additional layer giving high chemical resistance, f. ex. for Beta-Set, sodium-silicate/ester or similar processes; highly abrasion-proof.	colourless	933.201	-	-
Vitolux-primer 10.108	Quick-drying & setting, excellent smoothing properties, well polishable.	red	933.411	-	933.415
		grey	933.412	-	933.425
Vitolux-core box-varnish 11.108	For unvarnished outside surfaces of patterns and core boxes, protection against moisture and dirt.	yellowish	-	933.602	-
Vitolux-core box varnish, <b>water-based</b>	as 11.108, but <b>water-soluble</b>	yellowish	-	933.603	-
Vitolux-foam primer	Quick-drying primer for closing pores and strengthening the surface. Painting then with B 33 will allow repeated demoulding.	yellow	-	933.702	-
Vitopal-pattern and sand hopper paint	Highly abrasion-proof 2-component paint (epoxy resin based)	red-brown	0,50 l varnish (933.651)		
			+ 0,23 l harden. (933.652)		
			0,73 l cpl. (933.650)		

## 933A VIETOR-mastics

Description	Properties	Colours	Container size/Item No.		
			1 kg	1,5 kg	1,5 ltr.
Vitolux-fillet mastic 11.401	1-component mastic, easy to use, excellent bond, no cracking, minimal shrinkage, quick drying (1 hr per 1 mm radius), suitable for wood, metal and resin patterns.	beige	933.002	-	933.001
Vitolux-surfacer 11.201	1-component mastic applied by drawing, quick drying, excell. bond, for small uneven areas, polishable after 10 to 20 min.	beige	-	-	933.010
Vitolux-2-compound-mastic	Suitable for filling uneven surfaces and for reparations of patterns, core-boxes made of wood, cast-iron, aluminium or resin.	beige	933.952	-	-
Vitolux-2-compound pattern paste	Suitable for filling uneven surfaces, for modelling and moulding, easy machinable.	brown	-	933.951	-

## 933B VIETOR-dilution

Description	Properties	Colour	Container size/Item No.			
			1 ltr.	5 ltr.	10 ltr.	25 ltr.
Vitolux-dilution 10.009	For Vitolux B 33 and B 33 G 10/A.	colourless	933.501	933.505	933.510	933.525

## 933C VIETOR-release agents

Description	Properties	Colours	Container size/Item No.			
			1 ltr.	5 ltr.	10 ltr.	25 ltr.
Vitofix-H parting & cleaning compound	Quick-drying parting & cleaning compound for easy removal and cleaning of patterns and core boxes.	reddish	933.751	933.755	933.760	933.775
Vitol-Silver 4/G parting & antifriction compound	Quick-drying parting & lubricating compound for easy removal of moulds, esp. of cold-setting (phenolic/furan resin) sands.	silver	-	933.805	933.810	933.825
Vitolux-release agent T	Release and cleaning compound for resins, moulding and core-making, highly heat resistant (ab. 115°C), outstanding polishable.	milky	933.900	-	-	-